



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3700-C-09

Job Sheet 172470



Part No: RBE350A94-3700-C-09

Job Qty: 9 ea

Part Name: Knurled Nut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.15 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea		3/8/18	0.00	0.00	Start Up Machining-4		
120	Mori Seiki	9 pcs		3/9/18	0.00	4.50	MORI NLX		
130	QC	9 pcs		3/9/18	0.00	0.00	QC2 Machining-4		
140	QC	9 pcs		3/9/18	0.00	0.00	QC8 Machining-3		
150	Outsource	9 pcs		3/9/18	0.00	0.00	Outsource12		
160	Packaging	9 pcs		3/9/18	0.00	0.00	Packaging2		
170	QC	9 pcs		3/9/18	0.00	0.00	QC6		
180	Packaging	9 pcs		3/9/18	0.00	0.00	Packaging3-1		
190	QC21-SA	9 Ea		3/9/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per folio FB778 FOLIO REV:

DWG REV: 2-Debur

Descriptions: 150 - -Issue P/O to Groupe Altech; PO 039090 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

FEB 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R1.375	1144 Steel Proof Round Bar 1.375"	.4500 ft (.05 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-R1.375	0	16	0

Part Specifications

Specifications could not be found.



Container No: S044360



Part: RBE350A94 - 3700 - C - 09

Job No: 172470

Serial No/Batch: S044360

Revision: RBE350A94 - 3700 - C

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

8 2:23 PM Dart.lajeunesse.marie

Date: 02/21/18

508

~~17p309~~

INSPECTION SHEET

Actual		
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Measured by: <i>[Signature]</i>	Checked by: <i>H.e</i>	QC Inspector:
Date: <i>18-02-21</i>	Date: <i>18-02-21</i>	Date:

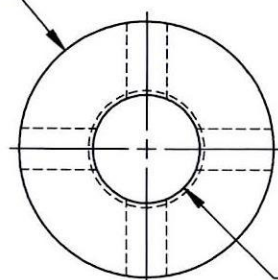
Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

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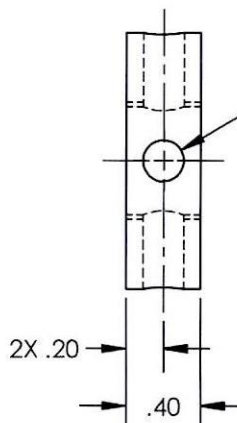
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	16-0286	-09 CH'D DIM WAS .20 IS 2X .20, ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	2/28/2017	RJC	SM



Ø 1.38
MED. KNURL



5/8-18 UNF - 2B
THRU ALL



2X Ø .219 THRU ALL

2X .20

.40

(-09)

KNURLED NUT

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-09	REV 6
MAT'L STRESS PROOF	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC QMSI-6.2.2, B.O. REV D	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125/
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: MACKOVJAK	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/21/2012	USED ON MODEL
SHEET 7 OF 7	EUROCOPTER AS350/355



Dart Aerospace Ltd.
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Tel (613) 632-5200

BLANKET PURCHASE ORDER PO039090

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039090

PO Date: 2/22/18

Due Date: 3/1/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED
MAR 08 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Blanket Order: -

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RBE350A94-3700-C-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	-		0 pcs	0 pcs	0 pcs	\$1.29/pcs	
Line Item Note parts made from T-A513 Seamless Alloy Steel Round Tubing										
	170588			Firmed	3/1/18	18 pcs	0 pcs	18 pcs	\$1.29/pcs	\$23.22
Sub Total:						18	0	18		\$23.22
2		RBE350A94-3700-A-03	Top -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	-		0 pcs	0 pcs	0 pcs	\$0.89/pcs	
Line Item Note parts made from AISI 1144 Stressproof Steel Hex Bar										
	170585			Firmed	3/1/18	24 pcs	0 pcs	24 pcs	\$0.89/pcs	\$21.36
Sub Total:						24	0	24		\$21.36
3		RBE350A94-3700-C-09	Knurled Nut -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of	-		0 pcs	0 pcs	0 pcs	\$0.95/pcs	



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BLANKET PURCHASE ORDER PO039090

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
	172470		Conformity is required parts made from 1144 Steel Proof Round Bar	Firmed	3/1/18	10 pcs	0 pcs	10 pcs	\$0.95/pcs	\$9.50
	171209		parts made from 1144 Steel Proof Round Bar	Firmed	3/1/18	18 pcs	0 pcs	18 pcs	\$0.95/pcs	\$17.10
Sub Total:						28	0	28		\$26.60
4		RBE350A94-3700-C-03	Bolt -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	-		0 pcs	0 pcs	0 pcs	\$1.79/pcs	
Line Item Note Parts made from Grade B7 Medium Strength Steel										
	170611			Firmed	3/1/18	9 pcs	0 pcs	9 pcs	\$1.79/pcs	\$16.11
Sub Total:						9	0	9		\$16.11
5		RBST2120-9	Pin Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	-		0 pcs	0 pcs	0 pcs	\$0.89/pcs	
Line Item Note parts are made from High Speed Tool Steel - Rockwell C60										
	171627			Firmed	3/1/18	4 pcs	0 pcs	4 pcs	\$0.89/pcs	\$3.56
Sub Total:						4	0	4		\$3.56
6		RBST1007-9	Pin Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	-		0 pcs	0 pcs	0 pcs	\$0.89/pcs	
Line Item Note Parts made from High-Speed Tool Steel - Rockwell C60										
	171047			Firmed	3/1/18	4 pcs	0 pcs	4 pcs	\$0.89/pcs	\$3.56
Sub Total:						4	0	4		\$3.56
7		RBE350A93-3303-02-5	Extractor Pin -Issue P/O to Groupe Altech; PO _____	-		0 pcs	0 pcs	0 pcs	\$1.05/pcs	



Certificat de Conformité / Certificate of Compliance

(007034-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

007034 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
07-Mar-2018		Aman			PO039090			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A94-3700-C-01 Rev.	RBE350A94-3700-C-01 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	18	18	0	0	0
2	RBE350A94-3700-A-03 Rev.	RBE350A94-3700-A-03 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	24	24	0	0	0
3	RBE350A94-3700-C-09 Rev.	RBE350A94-3700-C-09 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	10	10	0	0	0
4	RBE350A94-3700-C-03 Rev.	RBE350A94-3700-C-03 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	9	9	0	0	0
5	RBST2120-9 Rev.	RBST2120-9 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	4	4	0	0	0
6	RBST1007-9 Rev.	RBST1007-9 BLACK OXIDE FINISH, MIL-C-13924C CLASS 1	BLACK-OXIDE CH	4	4	0	0	0
7	RBE350A93-3303-02-5 Rev.	RBE350A93-3303-02-5 01 -BLACK OXIDE ON SST MIL-DTL-13924D BLACK OXIDE FINISH, MIL-C-23942C, CLASS 1	BLACK-OXIDE CH	6	6	0	0	0
8	RBE350A93-3303-02-7 Rev.	RBE350A93-3303-02-7 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	20	20	0	0	0
10	RBT18560-5 Rev.	RBT18560-5 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	6	6	0	0	0
11	RBT18582 Rev.	RBT18582 ZINC PLATE, ASTM B633 TYPE 1 SC2	ZINC CH	6	6	0	0	0
13	RBE350A94-3700-C-09 Rev.	RBE350A94-3700-C-09 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	18	18	0	0	0



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Bon de Livraison / Packing Slip

007034 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
07-Mar-2018		Aman				PO039090			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir/ Back Order
	Job # / Ref #								

Notes Additionnelles / Additional Notes

Épaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.